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D412-705-021
Job Sheet 186947



Part No: D412-705-021

Job Qty: 2 ea

Part Name: Oil Pressure Transmitter Access



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/23/18

Job Tracking No:

Due Date: 12/7/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV F SHEET 18 IPP Rev:a new issue 08-08-05 DD verified by: EC IPP Rev:B ECN 12-670 12.11.07
DD Verified by:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	2 Ea	12/7/18	12/7/18	0.00	0.00	Start Up Stores/Pkg-1	96	NOV 23 2018
110	Packaging	2 pcs	12/7/18	12/7/18	0.00	0.00	Packaging1-4	9-89	NOV 23 2018
120	QC	2 pcs	12/7/18	12/7/18	0.00	0.00	QC4	9-89	NOV 26 2018
130	Packaging	2 pcs	12/7/18	12/7/18	0.00	0.00	Packaging3-2	9-89	NOV 26 2018
135	DC	2 pcs	12/7/18	12/7/18	0.00	0.00	DC	21	NOV 26 2018
140	QC21-FG	2 Ea	12/7/18	12/7/18	0.00	0.00	QC21	9-89	NOV 26 2018

Part Op 130 - Identify and pack for shipping as per PPP D412-705-021 Location :FG023
Descriptions: 135 - Photocopy bluefile & type labels per PPPD412-705-021 CHG003

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN3C3A	Bolt	12 Ea (6 ea)	90-Start up Operation	5127331
D3307-041	Access Panel Assembly LH	2 Ea (1 ea)	90-Start up Operation	5104742
MS20427M3-3	Rivet	24 Ea (12 ea)	90-Start up Operation	FM136741-4
MS21060-L3K	Nut Plate	12 Ea (6 ea)	90-Start up Operation	511582515 512208317
MS9321-09	Washer	12 Ea (6 ea)	90-Start up Operation	5695407

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN3C3A	12	86	0
	D3307-041	2	2	0
	MS20427M3-3	24	1,056	0
	MS21060-L3K	12	124	0
	MS9321-09	12	136	0

Part Specifications

Specifications could not be found.

QA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE

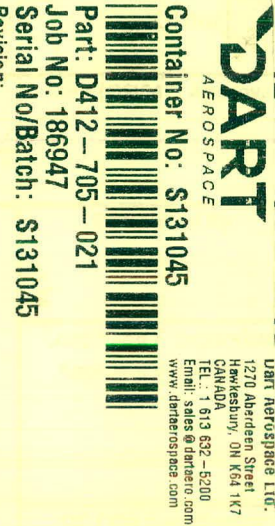


QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod Eng Contr ☐ Rec/Stor ☐ Engineering ☐ Quality ☐		
Date : _____	Step #: _____	QTY Effective : _____		
Description Work Order Deviation		Disposition		

Root Cause	FAULT CATEGORY		
Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐	No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐	Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐	Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐
		Power Loss/ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Misabeled ☐ Fit/Function ☐ Misaligned/off center ☐	Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐
OTHER : _____			



Kim Johnston

From: Sonia Quirion
Sent: Monday, November 26, 2018 7:05 AM
To: Kim Johnston
Cc: Shipping
Subject: l/b

646.4001 S129803

D350-591-213 S130895 x8 l/w white and 4 red l/b

D205-633-011 S130902 x6 white l/b and 3 red l/b

D412-775-015 S131012 x3

D066-1001-011 S130931 x1

D412-775-011 S131016 x1

D412-705-021 S131045 x2

D412-664-301 S131022 x6

D412-698-015 S131054 x2

D350-689-021 S130593 x1

D350-689-021 S130589 x1

D350-615-041 S130116 x20

give to justin please

Change Record

PAGE 1 OF 1

Part Number: D412-705-021

Description: OIL PRESSURE TRANSMITTER ACCESS PANEL

[illegible]

REFERENCE ONLY

5.0 PARTS LIST

Qty -011	Qty -013	Qty -015	Qty -017	Qty -019	Qty -021	Qty -023	Part Number	Description
X							D412-705-011	TWIN PAK E-Z ACCESS KIT
1	X						D412-705-013	INTAKE PLENUM ACCESS PANEL KIT
1		X					D412-705-015	DRIVESHAFT TUNNEL MODIFICATION KIT
1			X				D412-705-017	N1 GEARBOX ACCESS PANEL KIT
1				X			D412-705-019	C-BOX OIL COOLER LINE SUPPORT ACCESS KIT
1					X		D412-705-021	OIL PRESSURE TRANSMITTER ACCESS KIT
1						X	D412-705-023	OIL COOLER SUPPORT REMOVABLE LOWER PANEL KIT
	1						D3245-041	ACCESS PANEL ASSEMBLY, LH
	1						D3245-042	ACCESS PANEL ASSEMBLY, RH
	2						D3245-043	DOOR ASSEMBLY
	2						D3245-9	GASKET
	2						D3245-11	GASKET
	2						D3245-13	GASKET
			1				D3255-041	ACCESS PANEL ASSEMBLY, LH
			1				D3255-042	ACCESS PANEL ASSEMBLY, RH
		1					D3256-1	ACCESS PANEL
		1					D3256-3	GASKET
				1			D3259-041	ACCESS PANEL ASSEMBLY, LH
				1			D3259-042	ACCESS PANEL ASSEMBLY, RH
					1		D3307-041	ACCESS PANEL ASSEMBLY
						30	AN3-3A	BOLT
		22	30		6		AN3C3A	BOLT
		3					AN3C4A	BOLT
						30	AN960JD10	WASHER
	16	44	36		12		MS20427M3-3	* RIVET
						4	MS21051-L3K	NUT PLATE
	8	22	18		6		MS21060-L3K	NUT PLATE
						18	MS21069-L3K	NUT PLATE
		25	30		6		MS9321-09	WASHER

* Acceptable to substitute for MS20615M3-3 rivets. At installation, it is acceptable to use longer rivets if required.

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Revision: F

Date: 16.05.16

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